



SERIE 84

DIES SERIES 84

COMPATIBILITY

- 184P/184PL/186 hydraulic manual
- 184 hydraulic manual (out of print)

- 38A130/38A130L hydraulic battery powered
- 384 hydraulic battery powered (out of print)
- 284/284L/286 head for pump

MATERIAL: steel + heat treatment
SURFACE TREATMENT: burnished
THICKNESS: 35 mm

mm ²	For copper conductors										For all prerounding Die Type
	uninsulated cl 1, 2, 5 (terminal lug, butt connector)		uninsulated class 6 (terminal lug)		uninsulated DIN 46235, 46234, 46267/1 (terminal lug, butt connector)		uninsulated NFC (terminal lug, butt connector)		uninsulated Medium Voltage (terminal lug, butt connector)		
	Die Type	ID	Die Type	ID	Die Type	ID	Die Type	ID	Die Type	ID	
6	---	-	---	-	---	-	184706	⬡	---	-	---
10	184010	7	184010	7	184310	6	184710	⬡	---	-	---
16	184016	7.5	184016	7.5	184316	8	184716	⬡	---	-	---
25	184025	9	184025	9	184325	10	184725	⬡	184325	10	---
35	184035	11	184035	11	184050	12	184735	⬡	---	-	---
50	184050	12	184435	13	184070	14	184750	⬡	184050	12	184550
70	184070	14	184070	14	184095	16	184770	⬡	184095	16	184570
95	184095	16	184012	18	184012	18	184795	⬡	184015	20	184595
120	184012	18	184015	20	184015	20	184712	⬡	---	-	---
150	184015	20	184018	22	184018	22	184715	⬡	184018	22	184512
185	184018	22	184024	25	184024	25	184718	⬡	---	-	---
240	184024	25	---	-	184030	28	184724	⬡	184030	28	184518
300	184030	28	---	-	184424	32	184730	⬡	---	-	---
400	184040	35	---	-	---	-	184740*	⬡	184040	35	184524
											184530
											184540

mm ²	For copper conductors				For aluminum conductors					
	insulated (terminal lug)		C shunts		End-sleeves		uninsulated (bimetallic)		uninsulated DIN 48201 (terminal lug, bimetallic, joint)	
	Die Type	ID	Die Type	ID	Die Type	ID	Die Type	ID	Die Type	ID
6	---	-	---	-	---	-	---	-	---	-
10	184110	⬡	184210	⬡	---	-	---	-	---	-
16	184116	⬡	---	-	---	-	184450	15	184050	12
25	184125	⬡	184225	⬡	---	-	---	-	---	-
35	184135	⬡	184235	⬡	---	-	---	-	184435	13
50	184150	⬡	---	-	184650	⬡	184015	20	184450	15
70	184170	⬡	184270	⬡	184670	⬡	---	-	184015	20
95	184195	⬡	184295	⬡	184695	⬡	---	-	184495	21
120	184112	⬡	---	-	184612	⬡	184024	25	184018	22
150	184115	⬡	184212	⬡	184615	⬡	---	-	184024	25
185	184118	⬡	---	-	---	-	---	-	184030	28
240	184124	⬡	---	-	---	-	184424	32	184424	32
300	---	-	---	-	---	-	---	-	---	-
400	---	-	---	-	---	-	---	-	---	-

* Dies usable only with 38A130L, 184PL and 284L crimping tools

KEY TO SYMBOLS

- ⬡ hexagonal compression
- ⬢ compression with radial containment

- ⬡ oval compression
- ⬢ trapezoidal compression